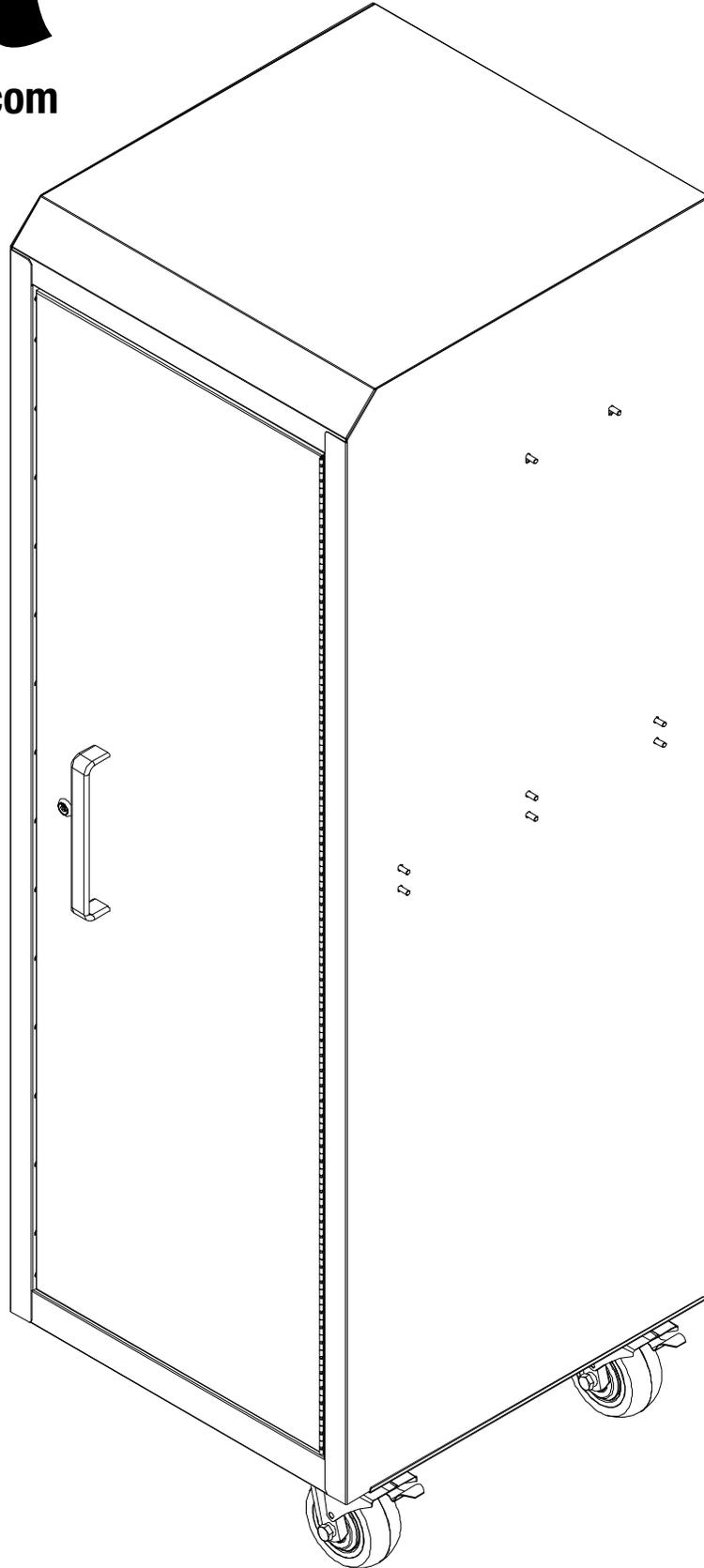


# TCA

[www.tcatoolstorage.com](http://www.tcatoolstorage.com)



## 22" Pro Series Side Cabinet

Models:  
PR56SC04-BK  
PR56SC04-BL

## SAFETY GUIDELINES

**THIS MANUAL CONTAINS INFORMATION THAT RELATES TO PROTECTING PERSONAL SAFETY AND PREVENTING EQUIPMENT PROBLEMS. IT IS VERY IMPORTANT TO READ THIS MANUAL CAREFULLY AND UNDERSTAND IT THOROUGHLY BEFORE USING THE TOOL CHEST AND CABINET.**

DO NOT stand on this product. You may fall which may cause personal injury.

WEAR SAFETY GLASSES when removing or repositioning the slides.

When moving this product, do not pull it. Push the product to prevent personal injury.

USE THE BRAKES when not moving this product. This will prevent the product from rolling, which may cause personal injury or product damage.

DO NOT open more than one drawer at a time. The product may become unstable and tip, which may cause personal injury or product damage.

DO NOT mount this product on a truck bed or any other moving object. This may cause personal injury or product damage.

Secure this product properly before moving it with a forklift.

DO NOT tow with power equipment. The product could tip, which may cause personal injury or product damage.

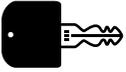
DO NOT alter this product in any manner. For example, do not weld external lock bars or attach electrical equipment. This may cause product damage or personal injury.

Keep this product on level surfaces. The product may become unstable and tip if stored or moved on an uneven surface, which may cause personal injury or product damage.

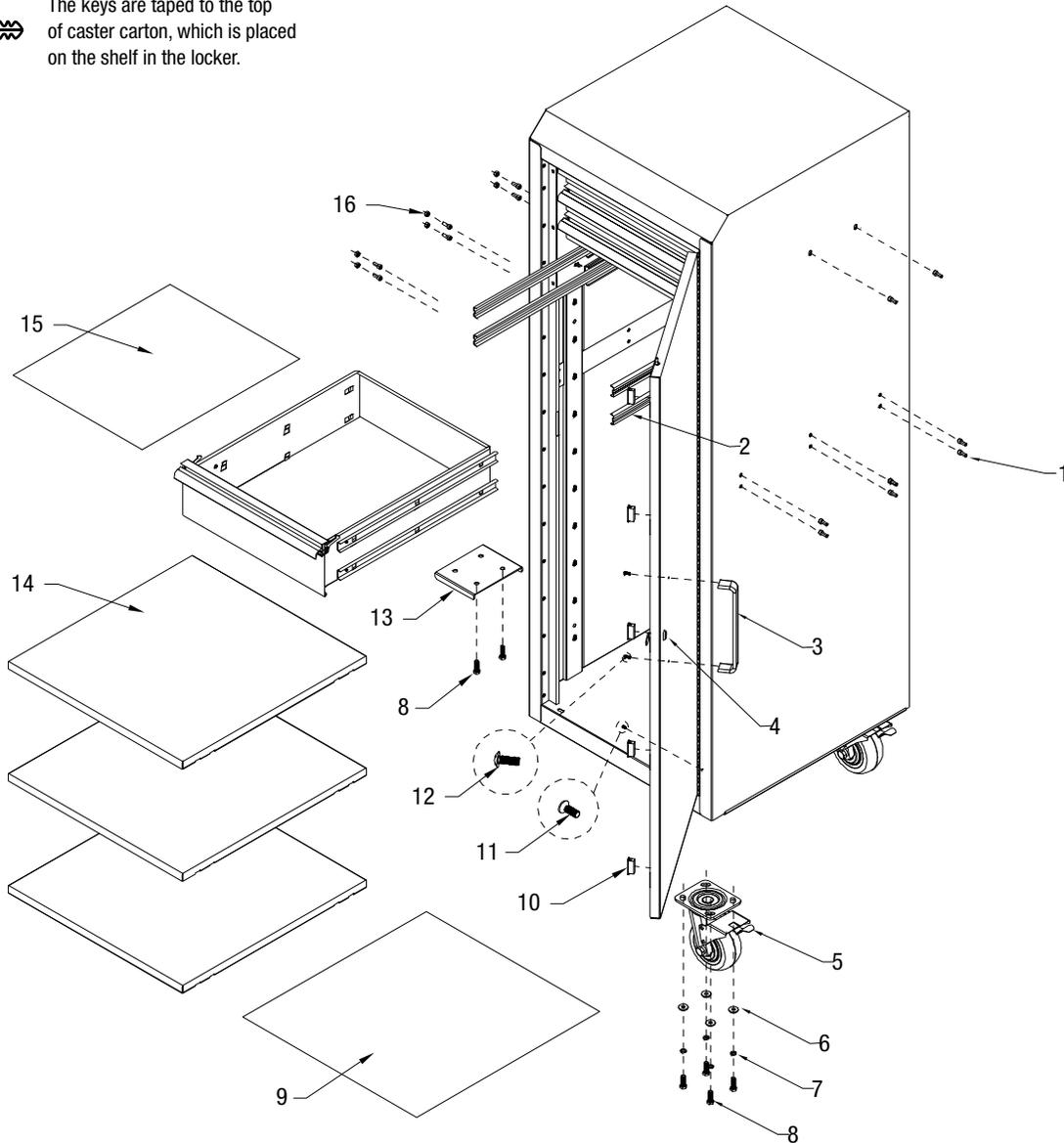
Lock the door before moving this product. The door could come open and make the product unstable and tip, which may cause personal injury or product damage.

BE CAREFUL when closing the door. Remove hands before the door closes completely to prevent personal injury.

**IMPORTANT:** Do not attach or mount this product to a vehicle. Mounting this product to any vehicle in any manner will void warranty.



The keys are taped to the top of caster carton, which is placed on the shelf in the locker.



# PARTS LIST

Ref. No.	Description	Part No.	Qty.
1	M6×16 Hexagon Socket Head Cap Screws	320111	14
2	Slide Sets	300316– 300317	5
3	Door Handle	301649	1
4	Lock (001–010)	304197	1
5	Swivel Casters	302074	2
6	Washers	324000	8
7	Spring Washers	324005	8
8	M8x25 Hex Bolts	321047	10
9	Shelf Liners	551523	4
10	Magnets	312033	5
11	M4x12 Counter Sink Screws	320043	16
12	M4x12 Phillips Head Bolts	320084	2
13	Connector	226065	1
14	Shelves	113147	3
15	Drawer Liners	551520	4
16	M6 Hex Nuts	323087	6

Replacement keys may be ordered using the code that appears on the face of the lock.

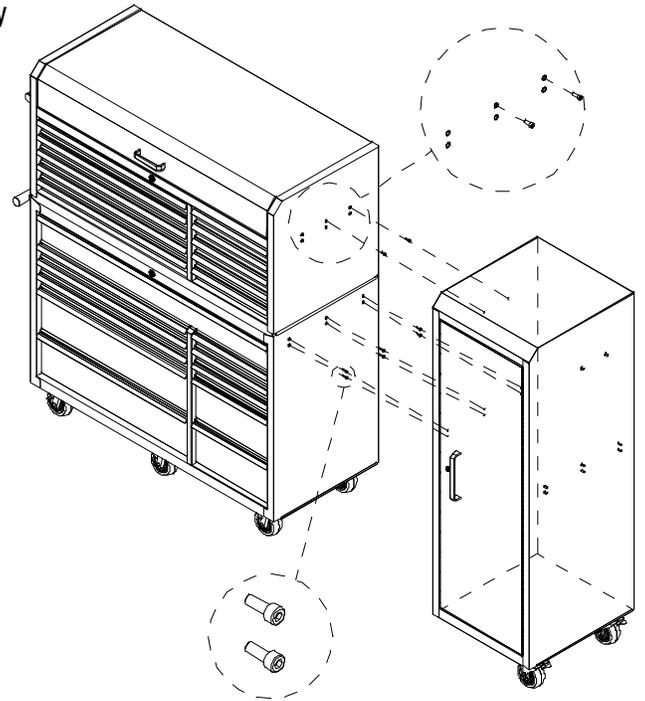
Give this information for spare parts: part number and quantity.

Not all parts are available under warranty. Those parts not available may be purchased.

## CONNECTING THE SIDE LOCKER

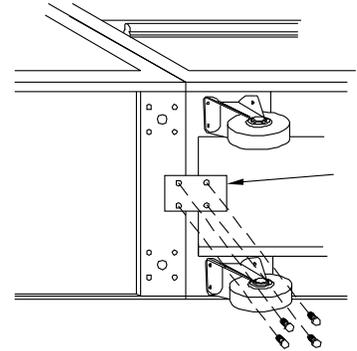
NOTE: You may require the assistance of another person to complete these steps.

1. Connect the side locker to the chest and the cabinet by using the M6×16 hexagon socket head cap screws (2 screws for the chest and 6 screws for the cabinet).



2. Ensure the cabinet and side locker are empty. Carefully lay the side locker and cabinet on their backs with a soft mat underneath for protection.

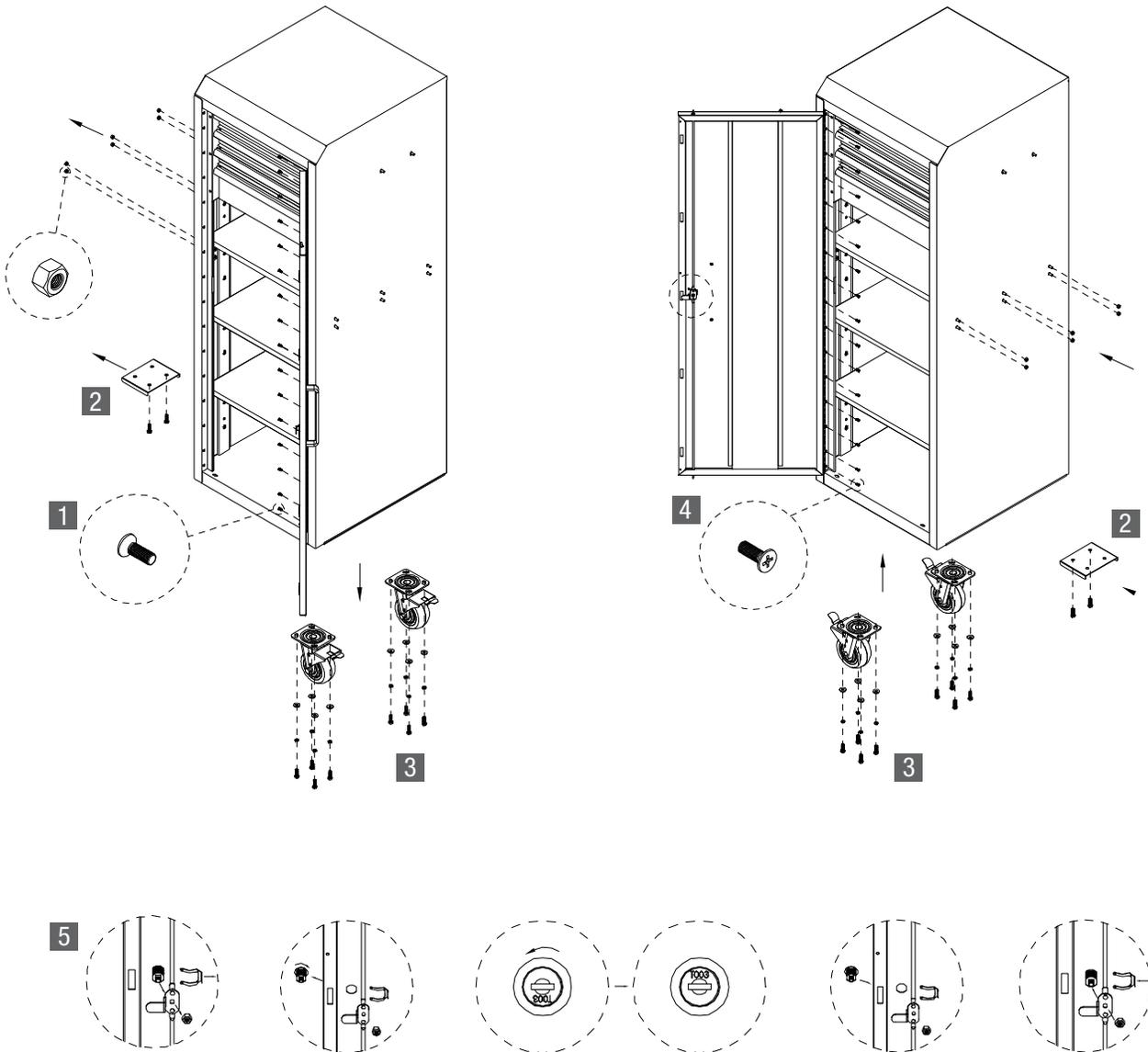
Position the connector on the bottom of the side locker and the cabinet. Attach with the M8x25 hex bolts.



## SWITCHING THE DOOR ORIENTATION

NOTE: The side locker is provided with the door installed on the left side. Use these instructions if you wish to switch the door to the right side.

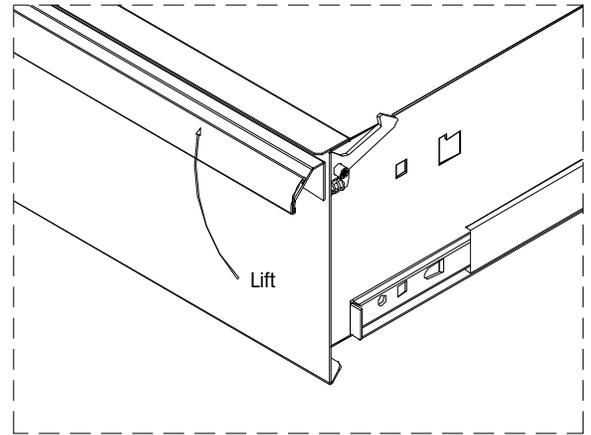
1. Loosen the screws on the door hinge and take the door off the side locker.
2. Switch the M6 hex nuts and bottom connector to the right side of locker.
3. Switch the two swivel casters to the left of locker.
4. Turn the door upside down and reattach to the door hinge using the screws.
5. Switch the locking bar as shown below.



## RAISE AND RELEASE DRAWER FRONTS

These units are equipped with the raise and release drawer fronts. To open, lift up on the drawer front while pulling towards you. To close, shut the drawer firmly until the latch engages.

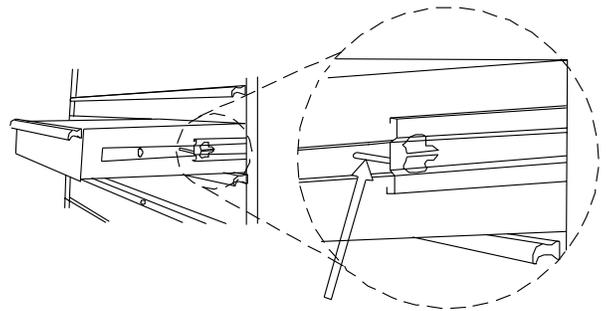
If the drawer does not stay closed, the hook may be bent, or it may be rubbing against the drawer slides. To fix this problem, lightly bend the hook until the drawer will engage in the slide.



## REMOVING DRAWERS

To remove a drawer, pull the drawer out so it's almost fully extended. Push up on the black release lever on one side, while pulling down on the black release lever on the other side. While holding the levers in the positions as instructed above, pull the drawer outward until it is released from the drawer slide.

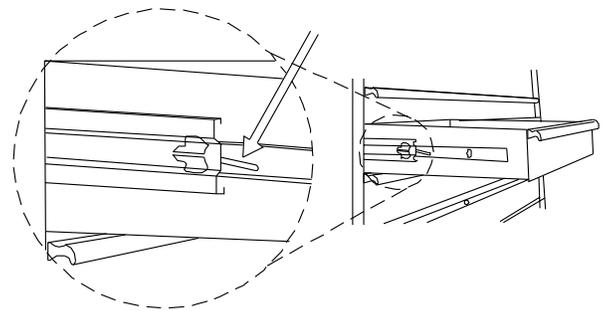
**Push up (one side)**



**Push down (other side)**

## REPLACING DRAWERS

Extend the drawer slides from the side locker. Insert the brackets on each side of the drawer into the slots in the slides, being careful that they are properly positioned. Once properly inserted, completely close the drawer to set the slides in their proper positions.



## **MAINTENANCE**

For casters, use high quality bearing grease once a year.

Lubricate the slides twice a year with a spray lubricate or light duty oil.

Periodically clean the drawer fronts, drawer trims and other surfaces with mild detergent and water.

Grease and oil can be removed with most standard cleaning fluids.

## **3-YEAR LIMITED WARRANTY**

The manufacturer warrants this product to the original user against defective material or workmanship for a period of three years from the purchase date.

The manufacturer reserves the right to determine whether the part or parts failed because of defective material, workmanship or other causes. Also, failures caused by accidents, alterations or misuse are not covered by this warranty.

The manufacturer, at his discretion, will repair or replace products covered under this warranty free of charge. Repairs or replacements of products covered under this warranty are warranted from the original warranty date.

The manufacturer or his authorised service representative must perform all warranty repairs. Any repair warranty is limited to the original user and may not be transferred to subsequent users.

This warranty is in lieu of all other warranties, expressed or implied, including warranties of merchantability and the fitness for a particular purpose. Some jurisdictions do not allow the exclusion or limitations of incidental or consequential damages, so the above limitations may not apply to you.

