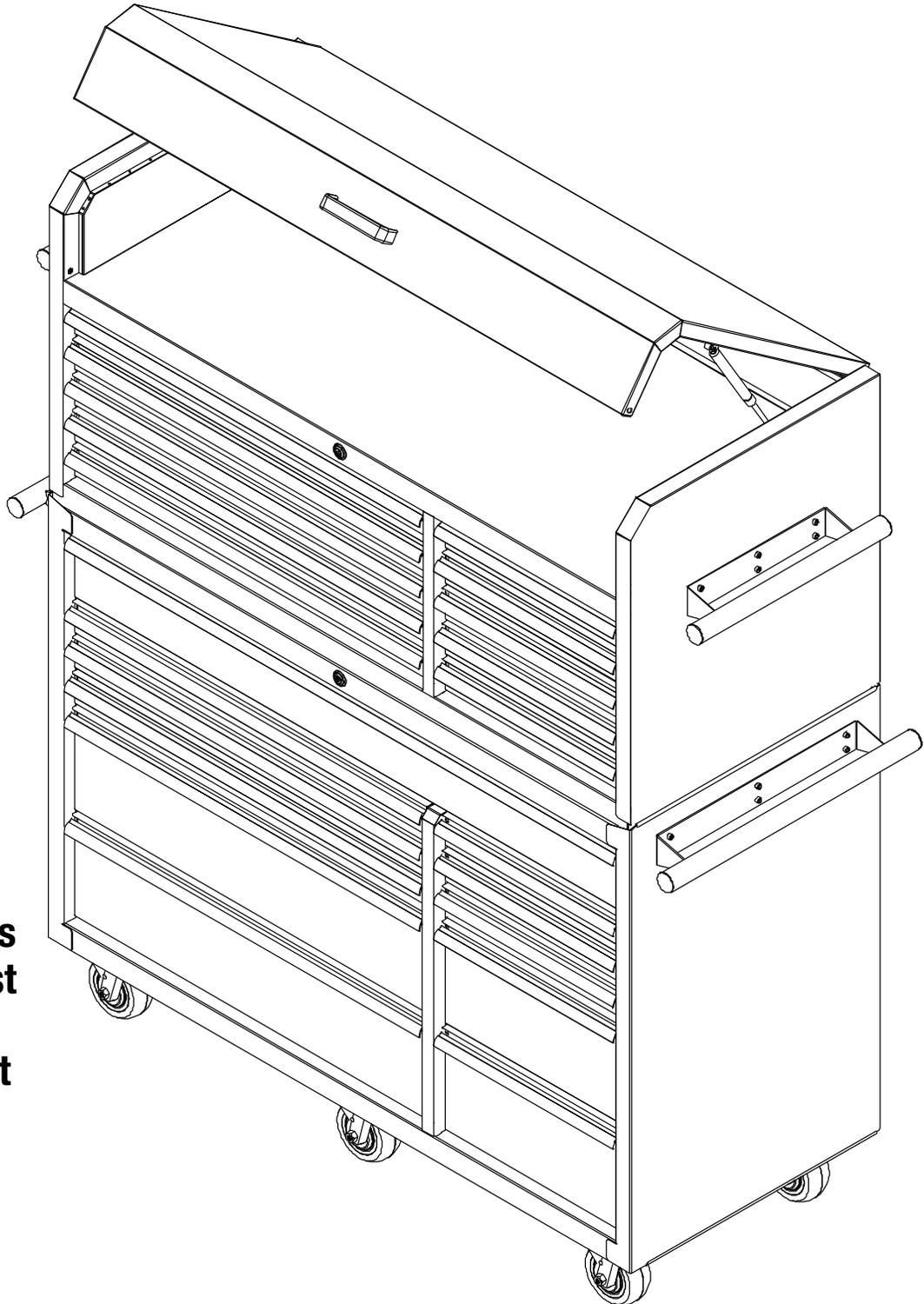


# TCA

[www.tcatoolstorage.com](http://www.tcatoolstorage.com)



## 56" Pro Series Top Tool Chest and Bottom Roller Cabinet

Chest Models:

PR56TC10-BK

PR56TC10-BL

Cabinet Models:

PR56RC11-BK

PR56RC11-BL

INSTRUCTION MANUAL

## SAFETY GUIDELINES

**THIS MANUAL CONTAINS INFORMATION THAT RELATES TO PROTECTING PERSONAL SAFETY AND PREVENTING EQUIPMENT PROBLEMS. IT IS VERY IMPORTANT TO READ THIS MANUAL CAREFULLY AND UNDERSTAND IT THOROUGHLY BEFORE USING THE TOOL CHEST AND CABINET.**

DO NOT attempt to lift the chest using chains, ropes or other lifting devices if two persons cannot lift the chest by the side handles. Use a forklift placed under the bottom of the chest if this situation occurs. The side handles may fail, which may cause personal injury or damage to the product.

DO NOT stand on this product. You may fall which may cause personal injury.

WEAR SAFETY GLASSES when removing or repositioning the slides.

When moving this product, do not pull it. Push the product to prevent personal injury.

USE THE BRAKES when not moving this product. This will prevent the product from rolling, which may cause personal injury or product damage.

DO NOT open more than one drawer at a time. The product may become unstable and tip, which may cause personal injury or product damage.

DO NOT mount this product on a truck bed or any other moving object. This may cause personal injury or product damage.

Secure this product properly before moving it with a forklift.

DO NOT tow with power equipment. The product could tip, which may cause personal injury or product damage.

DO NOT alter this product in any manner. For example, do not weld external lock bars or attach electrical equipment. This may cause product damage or personal injury.

Keep this product on level surfaces. The product may become unstable and tip if stored or moved on an uneven surface, which may cause personal injury or product damage.

Close the cover and lock the drawers before moving this product. The drawers could come open and make the product unstable and tip, which may cause personal injury or product damage.

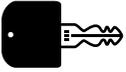
When the cover is opened, be sure the cover stop is in the locked position. This will prevent accidental closure and personal injury.

BE CAREFUL when closing the cover. Remove hands before the cover closes completely to prevent personal injury.

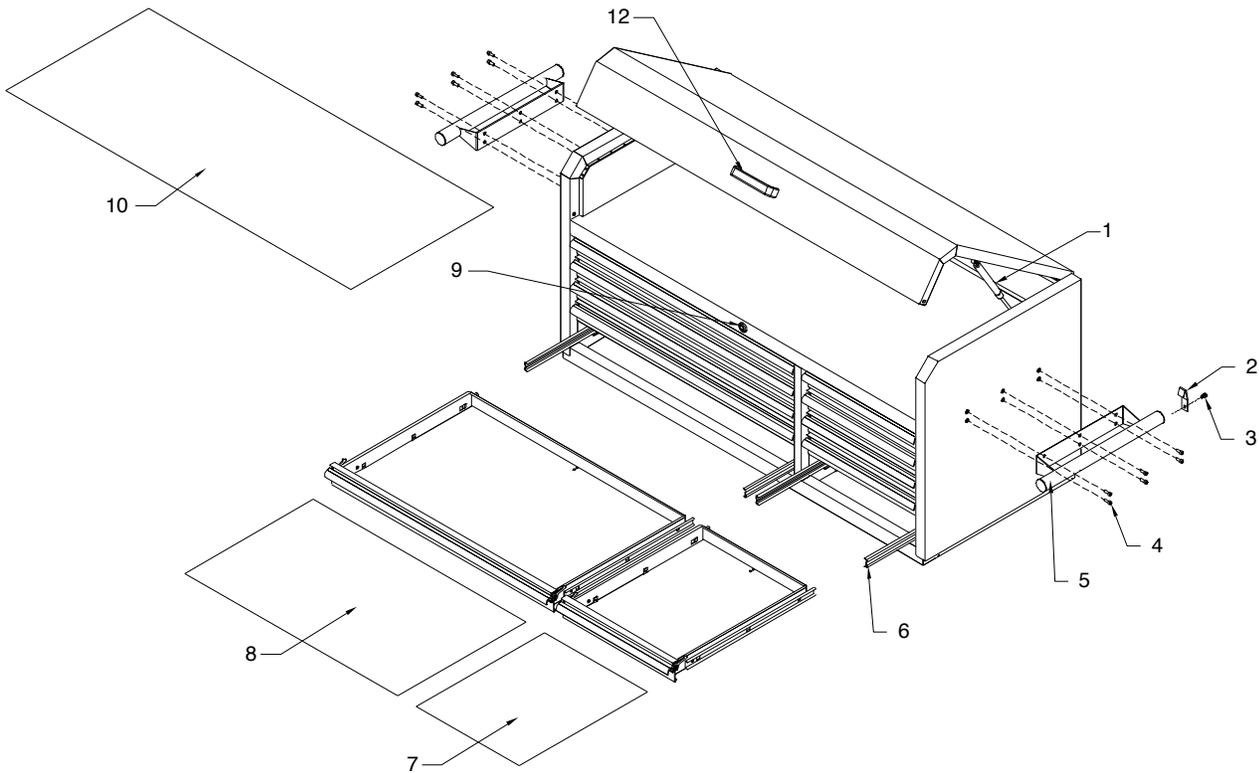
The maximum weight for each drawer should be no more than 100 kg (220 lbs).

When locking a chest, close the drawers before closing the cover for lock bars to work properly.

**IMPORTANT:** Do not attach or mount this product to a vehicle. Mounting this product to any vehicle in any manner will void warranty.



The keys are taped to the top storage area of the chest.



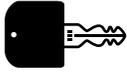
Ref. No.	Description	Part No.	Qty.
1	Gas Struts	303159	2
2	Connectors	200837	2
3	M6x12 Hex Bolts	321051	2
4	M6x16 Hexagon Socket Head Cap Screws	320111	12
5	Chest Handles	100504	2
6	Slide Sets	300277- 300278	10
7	Drawer Liners	551520	5
8	Drawer Liners	551519	5
9	Lock (001-010)	304197	1
10	Till Liner	551518	1
11	Lid Handle	301649	1

Replacement keys may be ordered using the code that appears on the face of the lock.

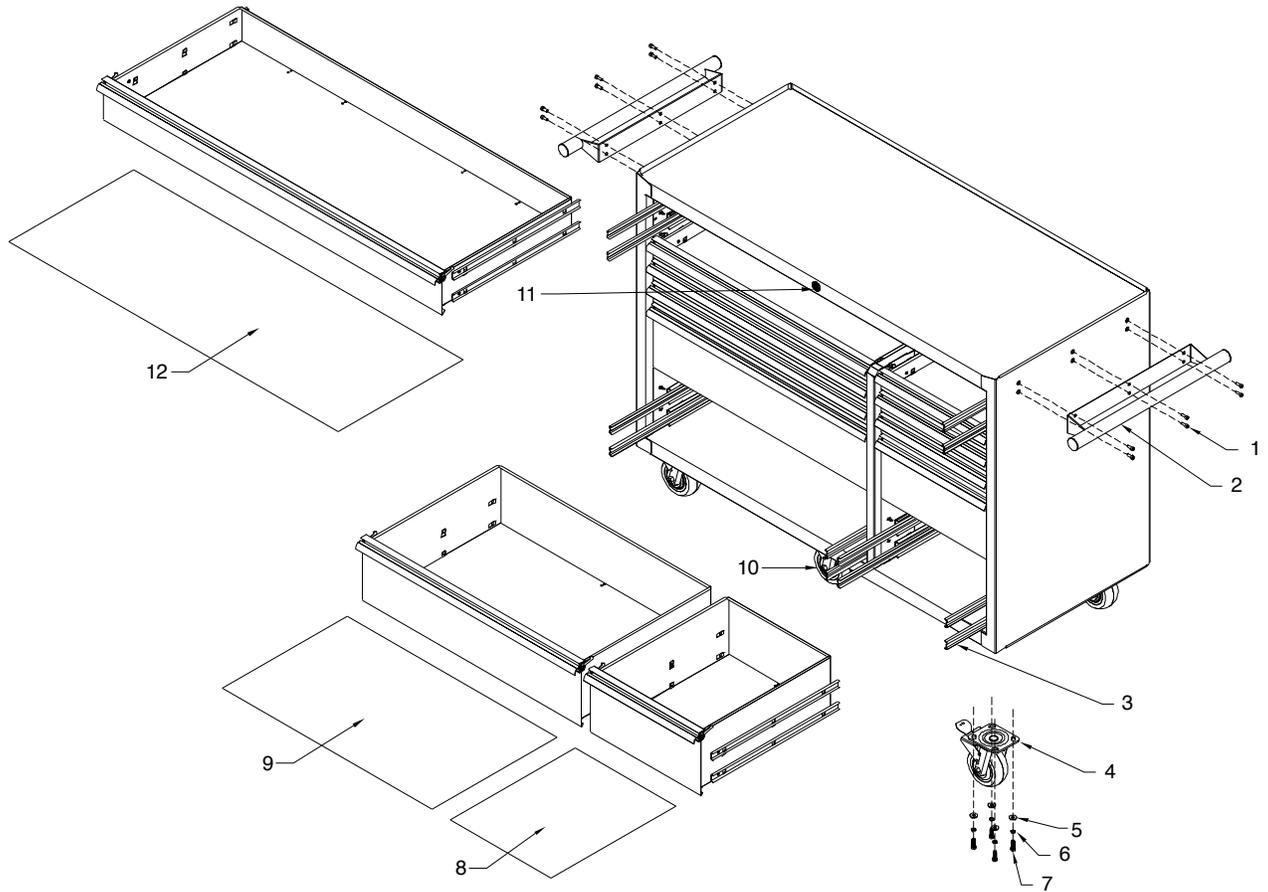
Give this information for spare parts: part number and quantity.

Not all parts are available under warranty. Those parts not available may be purchased.

# PARTS LIST



The keys are taped to the top drawer of the cabinet.



Ref. No.	Description	Part No.	Qty.
1	M6×16 Hexagon Socket Head Cap Screws	320111	12
2	Cabinet Handles	113082	2
3	Slide Sets	300277– 300278	16
4	Swivel Casters with Brakes	302074	4
5	Washers	324000	24
6	Spring Washers	324005	24
7	M8x25 Hex Bolts	321047	24
8	Drawer Liners	551520	5
9	Drawer Liners	551519	5
10	Swivel Casters without Brakes	302184	2
11	Lock (001–010)	304197	4
12	Drawer Liner	551521	1

Replacement keys may be ordered using the code that appears on the face of the lock.

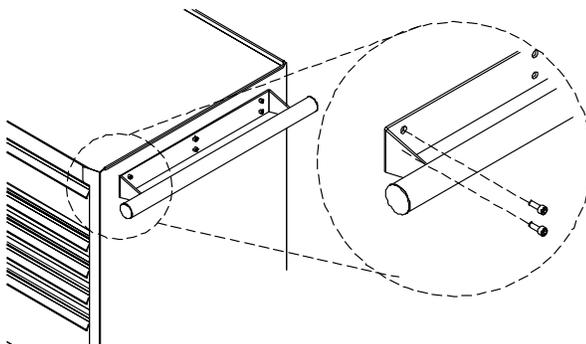
Give this information for spare parts: part number and quantity.

Not all parts are available under warranty. Those parts not available may be purchased.

## HANDLE INSTALLATION

NOTE: Assemble the handle first to make it easier to move the tool cabinet.

Simply position the handle over the holes and attach with the M6×16 hexagon socket head cap screws provided. Tighten securely.

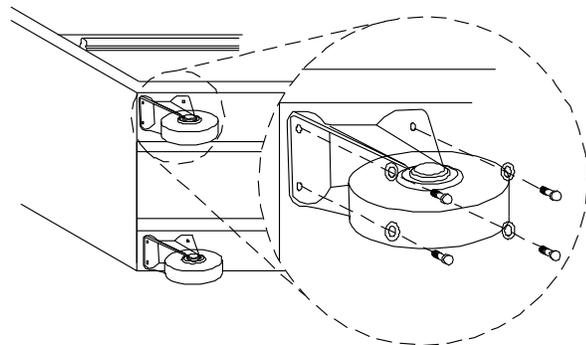


## CASTER INSTALLATION

NOTE: You may require the assistance of another person to complete this step.

Carefully lay cabinet on its back with a soft mat underneath for protection. Position the swivel casters on the bottom of the cabinet. Insert the M8x25 hex bolts through washers and spring washers, then through the casters and into the bottom of the cabinet. Tighten securely.

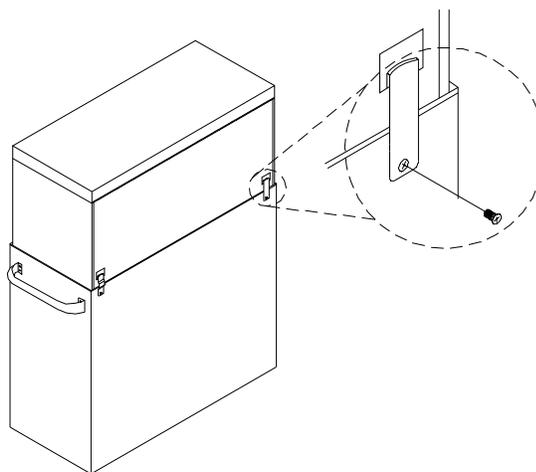
Return the cabinet to the upright position.



## CHEST AND CABINET CONNECTION

NOTE: You may require the assistance of another person to complete this step.

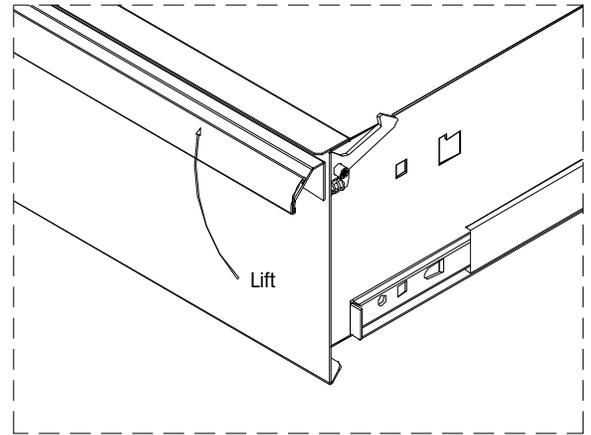
Remove the worktop from the cabinet top, if necessary. Place the chest on the cabinet. Attach the connectors to the chest, making sure that the hook head snaps in the square hole on the back of the chest. Fasten the connector to the cabinet with the provided screws.



## RAISE AND RELEASE DRAWER FRONTS

These units are equipped with the raise and release drawer fronts. To open, lift up on the drawer front while pulling towards you. To close, shut the drawer firmly until the latch engages.

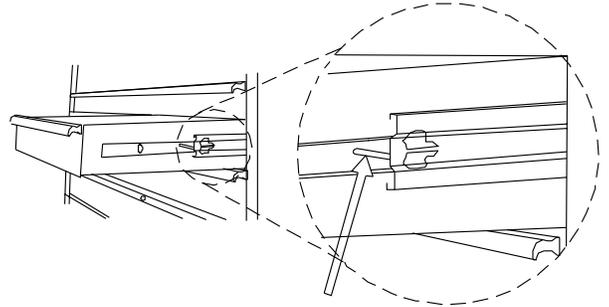
If the drawer does not stay closed, the hook may be bent, or it may be rubbing against the drawer slides. To fix this problem, lightly bend the hook until the drawer will engage in the slide.



## REMOVING DRAWERS

To remove a drawer, pull the drawer out so it's almost fully extended. Push up on the black release lever on one side, while pulling down on the black release lever on the other side. While holding the levers in the positions as instructed above, pull the drawer outward until it is released from the drawer slide.

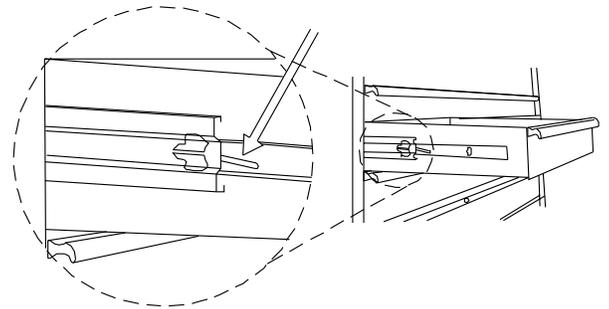
**Push up (one side)**



**Push down (other side)**

## REPLACING DRAWERS

Extend the drawer slides from the tool chest or cabinet. Insert the brackets on each side of the drawer into the slots in the slides, being careful that they are properly positioned. Once properly inserted, completely close the drawer to set the slides in their proper positions.



## **MAINTENANCE**

For casters, use high quality bearing grease once a year.

Lubricate the slides twice a year with a spray lubricate or light duty oil.

Periodically clean the drawer fronts, drawer trims and other surfaces with mild detergent and water.

Grease and oil can be removed with most standard cleaning fluids.

## **3-YEAR LIMITED WARRANTY**

The manufacturer warrants this product to the original user against defective material or workmanship for a period of three years from the purchase date.

The manufacturer reserves the right to determine whether the part or parts failed because of defective material, workmanship or other causes. Also, failures caused by accidents, alterations or misuse are not covered by this warranty.

The manufacturer, at his discretion, will repair or replace products covered under this warranty free of charge. Repairs or replacements of products covered under this warranty are warranted from the original warranty date.

The manufacturer or his authorised service representative must perform all warranty repairs. Any repair warranty is limited to the original user and may not be transferred to subsequent users.

This warranty is in lieu of all other warranties, expressed or implied, including warranties of merchantability and the fitness for a particular purpose. Some jurisdictions do not allow the exclusion or limitations of incidental or consequential damages, so the above limitations may not apply to you.

